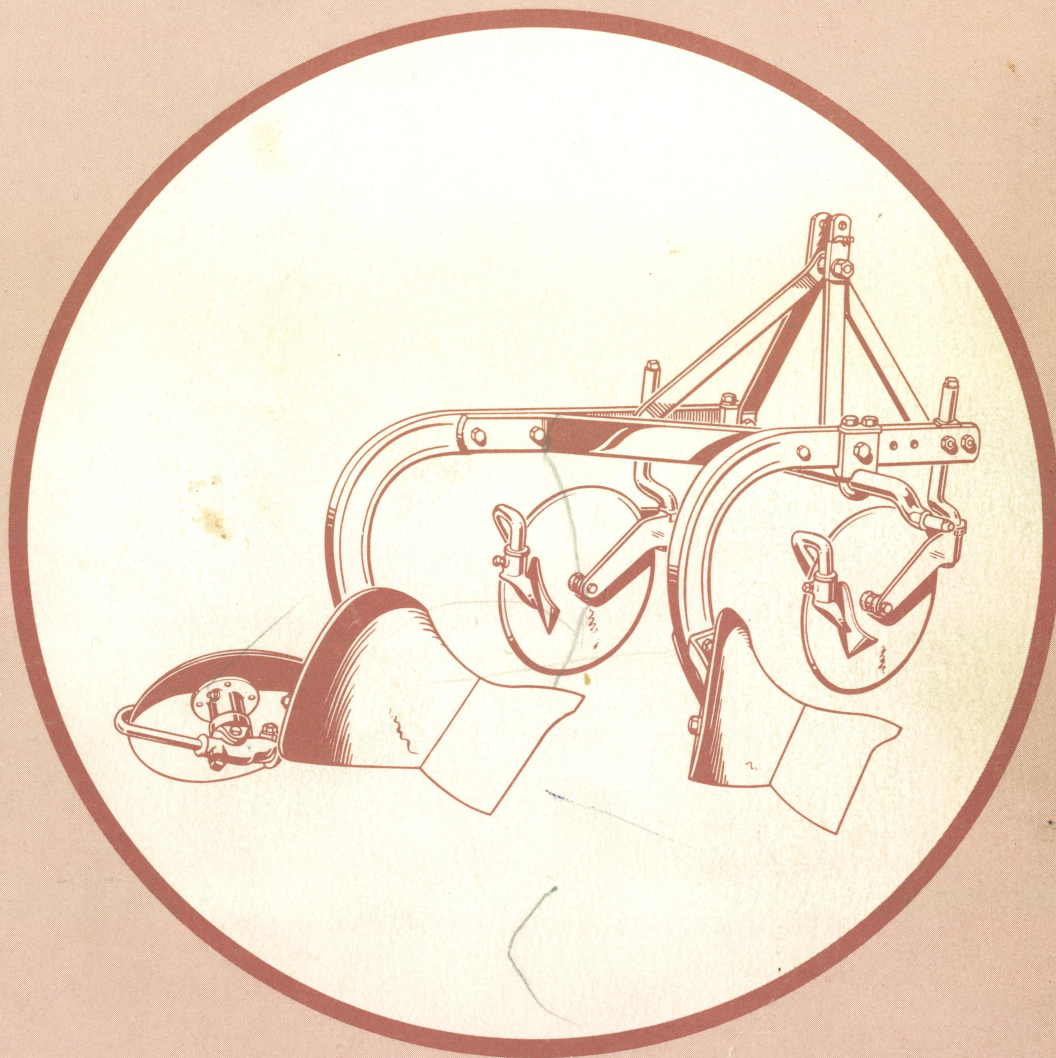




28

PARTS BOOK

FOR AO—MOULDBOARD PLOWS



Form No. 693 003 M1

Replaces 0-3430

FERGUSON DIVISION

MASSEY-HARRIS-FERGUSON, INC.

RACINE, WISCONSIN

FOREWORD

This parts book for the AO Moldboard Plow has been arranged for your easy reference in ordering and identifying current and prior model service parts.

This arrangement follows the same pattern we have established in previous books. Illustrations and text appear together.

* * *

This book supersedes catalog dated April 1946 form 0-3230,
and Form 0-3230-A dated December 1951.

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PLEASE NOTE:

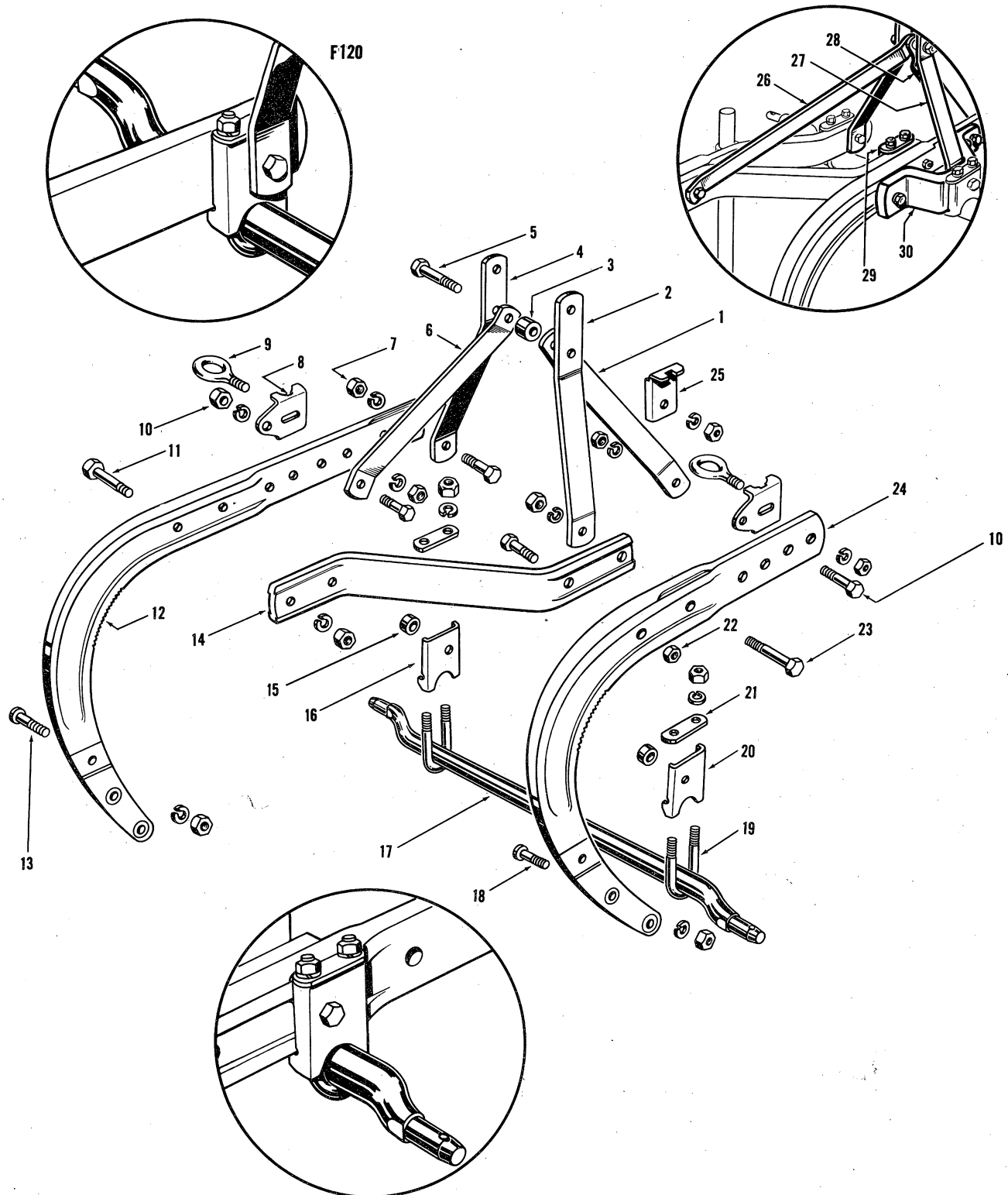
Indented parts in Descriptive List are part of preceding Assembly or Sub-Assembly.

EXAMPLE:

660 029 M91	Bracket Assembly, Furrow Wheel
660 027 M1	Bracket, Furrow Wheel
13 222 X	Fitting, Lubrication

In the above, 660 027 M1 and 13 222 X are part of 660 029 M91.

TWO BOTTOM FRAME ASSEMBLY

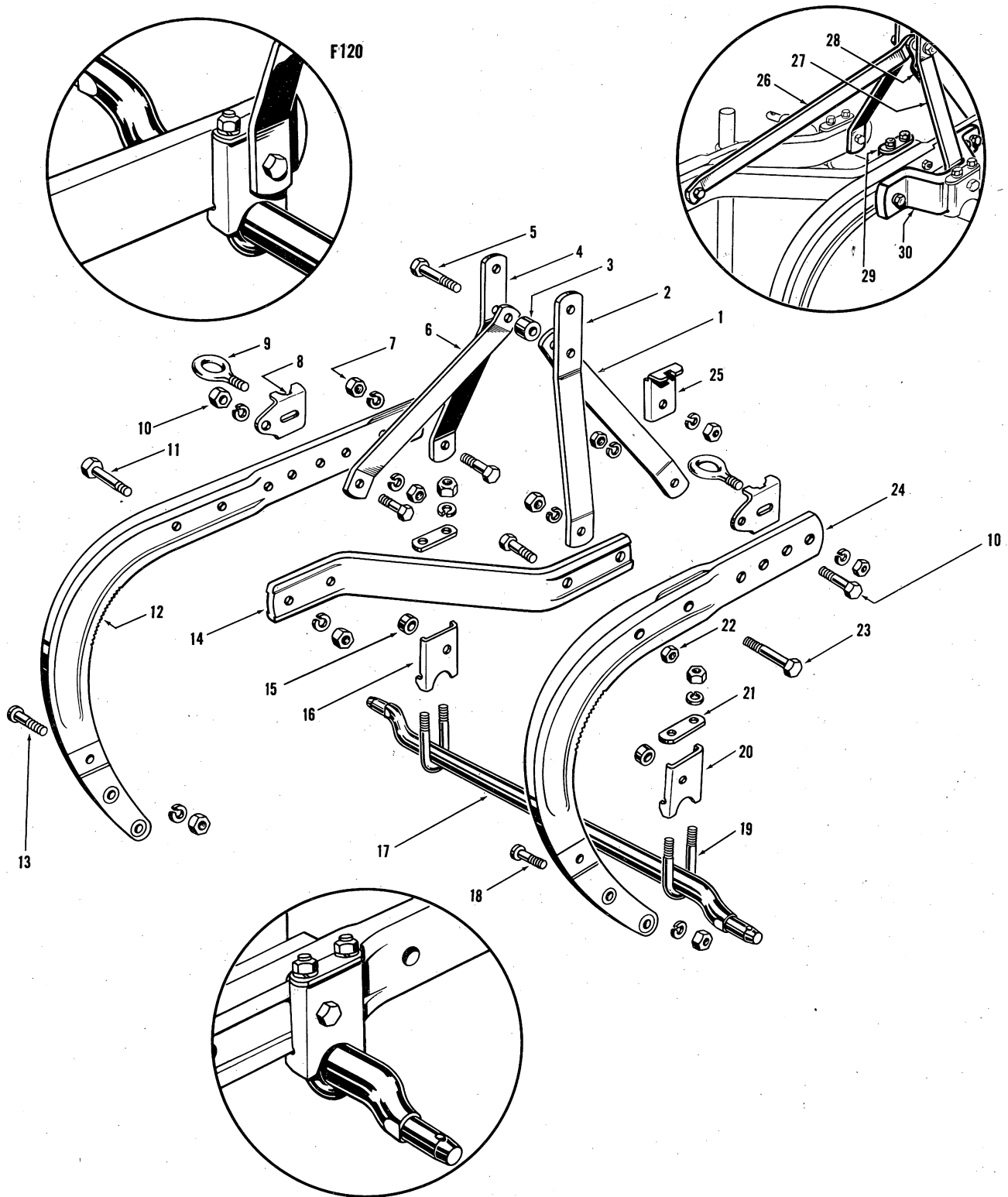


TWO BOTTOM FRAME ASSEMBLY

5

Ref. No.	Part No.	Replaces	Description		Model Unit			
					10	12	14	2-16
	344 201	10-AO-7800-C	Frame Assembly, Two Bottom	} Order from Whole Goods	1	-	-	-
	344 202	12-AO-7800-C	Frame Assembly		-	1	-	-
	344 203	14-AO-7800-C	Frame Assembly		-	-	1	-
	344 204	2-16-AO-7800-C	Frame Assembly		-	-	-	1
1	660 524 M1	AO-8005-C	Strut, Front, R.H.....		1	1	-	-
	660 516 M1	AO-8002-C	Strut, Front, R.H.....		-	-	1	-
2	660 523 M1	AO-8004-C	Strut, Vertical, R.H.....		1	1	-	-
	660 513 M1	AO-8000-C	Strut, Vertical, R.H.....		-	-	1	-
3	660 224 M1	KO-9551	Spacer, Top Strut.....		1	1	1	1
4	660 513 M1	AO-8000-C	Strut, Vertical, L.H.....		1	-	-	-
	660 523 M1	AO-8004-C	Strut, Vertical, L.H.....		-	1	-	-
	660 515 M1	AO-8001-C	Strut, Vertical, L.H.....		-	-	1	1
5	353 627 X1	62-001-350	Bolt, Hex. Hd., Strut Top to Spacer to Stopper...		1	1	1	1
	353 433 X1	62-14	Washer, Lock.....		1	1	1	1
	353 427 X1	62-003	Nut, Hex.....		1	1	1	1
6	660 516 M1	AO-8002-C	Strut, Rear, L.H.....		1	-	-	-
	660 524 M1	AO-8005-C	Strut, Rear, L.H.....		-	1	-	-
	660 519 M1	AO-8003-C	Strut, Rear, L.H.....		-	-	1	-
7	353 624 X1	62-001-312	Bolt, Hex. Hd., Clamp to Spacer to Beam to Strut		1	1	1	-
	353 433 X1	62-14	Washer, Lock.....		1	1	1	-
	353 427 X1	62-003	Nut, Hex.....		1	1	1	-
8	660 357 M1	AO-3918-D	Seat, Coultter Stem (for Check Chain Coultters)...		2	2	2	2
	660 627 M1		Seat, Coultter Stem (for Stem Checked Coultters)...		2	2	2	2
9	660 358 M1	AO-9511-C	Bolt, Eye, Coultter Stem, Front and Rear.....		2	2	2	2
	353 433 X1	62-14	Washer, Lock.....		2	2	2	2
	353 427 X1	62-003	Nut, Hex.....		2	2	2	2
10	353 619 X1	62-001-250	Bolt, Hex. Hd., Strut to Beam to Coultter Seats..		2	2	2	-
	353 616 X1	62-001-212	Bolt, Hex. Hd., Long Beam.....		-	-	-	1
	353 433 X1	62-14	Washer, Lock.....		2	2	2	1
	353 427 X1	62-003	Nut, Hex.....		2	2	2	1
11	353 626 X1	62-001-338	Bolt, Hex. Hd., Long Beams to Brace.....		2	2	2	-
	353 628 X1	62-001-362	Bolt, Hex. Hd.....		-	-	-	1
	353 433 X1	62-14	Washer, Lock.....		2	2	2	1
	353 427 X1	62-003	Nut, Hex.....		2	2	2	1
12	660 363 M1	AO-7802-C	Beam, Long.....		1	1	1	-
	660 355 M1	2-16-AO-7802	Beam, Long.....		-	-	-	1
13	353 733 X1	62-061-238	Bolt, Button Hd., Long Beam to Base, Top Hole...		1	1	1	-
	353 731 X1	62-061-212	Bolt, Button Hd., Beams to Bases, Center Hole...		2	2	2	-
	353 733 X1	62-061-238	Bolt, Button Hd., Center Hole.....		-	-	-	2
	353 433 X1	62-14	Washer, Lock.....		3	3	3	2
	353 427 X1	62-003	Nut, Hex.....		3	3	3	2
14	660 500 M1	10-AO-7804-C	Brace, Beam.....		1	-	-	-
	660 501 M1	12-AO-7804-C	Brace, Beam.....		-	1	-	-
	660 502 M1	14-AO-7804-C	Brace, Beam.....		-	-	1	-
	660 504 M1	2-16-AO-7804	Brace, Beam.....		-	-	-	1

TWO BOTTOM FRAME ASSEMBLY

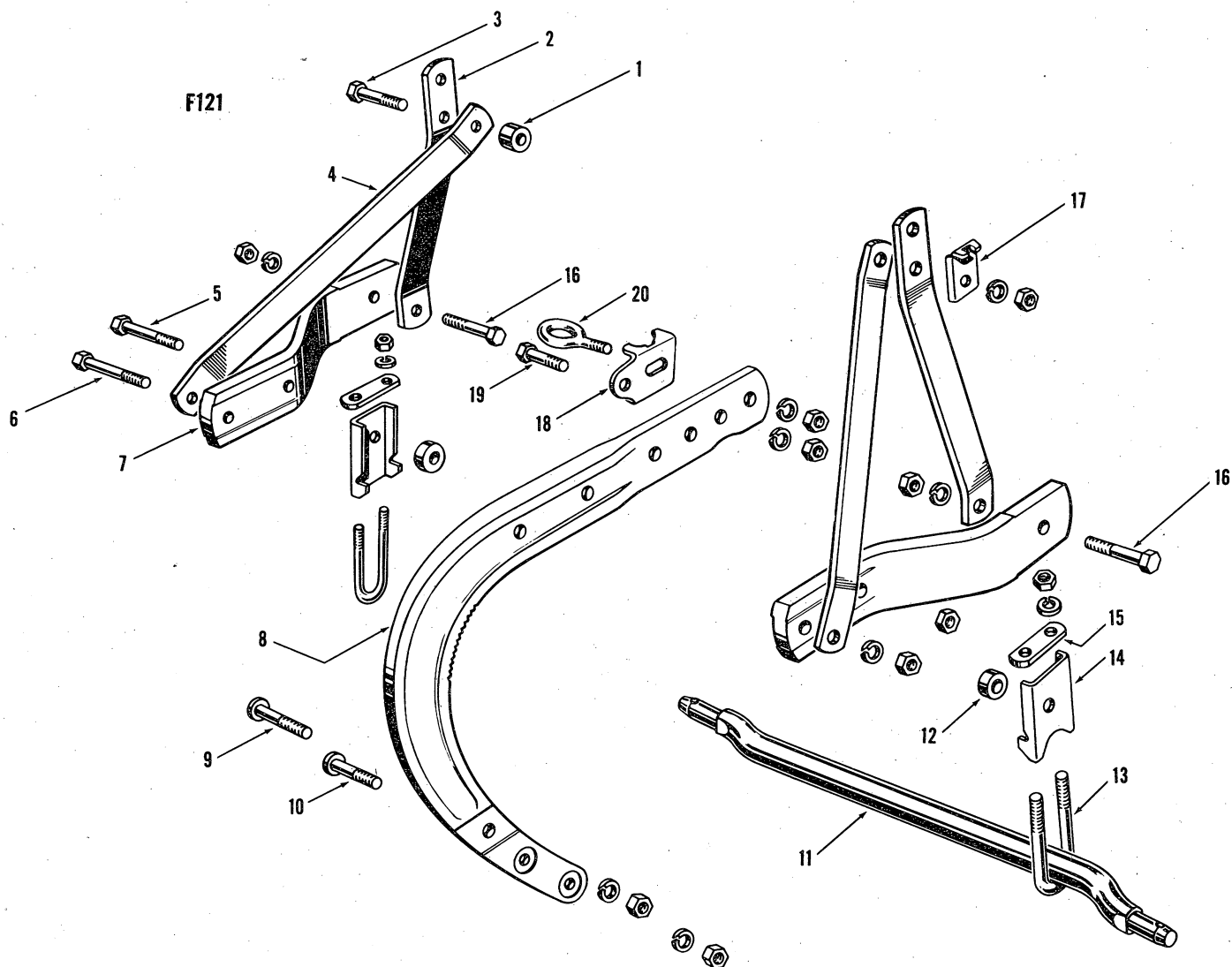


TWO BOTTOM FRAME ASSEMBLY - Continued

7

Ref. No.	Part No.	Replaces	Description	Model Unit			
				10	12	14	12-16
15	660 359 M1	AO-9566-C	Spacer, Clamp to Beam, R.H. and L.H.....	2	2	2	3
16	660 540 M1	AO-9646-C	Clamp, L.H. (Use only with 1-5/8" Shaft).....	1	1	1	-
	660 542 M1	AO-9646-D	Clamp, L.H., Cross Shaft to Beam.....	1	1	1	-
17		AO-7805-C	Shaft, Cross (1-5/8" Dia.)(Not Serviced)(Order 660 223 M1, 660 541 M1, 660 542 M1, 660 525 M1 and 660 538 M1)				
	660 223 M1	AO-7805-D	Shaft, Cross, 1.75" Dia.....	1	1	1	1
18	353 733 X1	62-061-238	Bolt, Button Hd., Short Beam to Base, Top Hole..	1	1	1	2
	353 433 X1	62-14	Washer, Lock.....	1	1	1	2
	353 427 X1	62-003	Nut, Hex.....	1	1	1	2
19	660 747 M1	AO-9500-C	"U" Bolt (Use only with 1-5/8" Shaft).....	2	2	2	-
	660 525 M1	AO-9500-D	"U" Bolt, Cross Shaft to Beams.....	2	2	2	3
	353 433 X1	62-14	Washer, Lock.....	4	4	4	6
	353 427 X1	62-003	Nut, Hex.....	4	4	4	6
20	660 539 M1	AO-9645-C	Clamp, R.H. (Use only with 1-5/8" Shaft).....	1	1	1	-
	660 541 M1	AO-9645-D	Clamp, R.H., Cross Shaft to Beam.....	1	1	1	2
21	660 537 M1	AO-9588-C	Clamp, "U" Bolt, (Use only with 1-5/8" Shaft)...	2	2	2	-
	660 538 M1	AO-9588-D	Clamp, "U" Bolt.....	2	2	2	3
22	353 626 X1	62-001-338	Bolt, Hex. Hd., Brace to Short Beam.....	1	1	1	-
	353 427 X1	62-003	Nut, Hex.....	1	1	1	-
23	353 636 X1	62-001-462	Bolt, Hex. Hd., Clamp to Spacer to Beam to Brace to Strut.....	1	1	1	-
	353 624 X1	62-001-312	Bolt, Hex. Hd., L.H., Clamp to Spacer to Beam...	-	-	-	1
	353 623 X1	62-001-300	Bolt, Hex. Hd., R.H., Clamp to Spacer to Beam...	-	-	-	1
	353 433 X1	62-14	Washer, Lock.....	1	1	1	1
	353 427 X1	62-003	Nut, Hex.....	1	1	1	1
24	660 361 M1	AO-7801-C	Beam, Short.....	1	1	1	-
	660 353 M1	2-16-AO-7801	Beam, Short.....	-	-	-	1
25	660 351 M1	AO-9575-C	Stopper, Pin.....	1	1	1	1
26	660 520 M1	2-16-AO-8003	Strut, Rear, L.H.....	-	-	-	1
	353 631 X1	62-001-400	Bolt, Hex. Hd., Long Beam to Brace to Rear Strut	-	-	-	1
	353 427 X1	62-003	Nut, Hex.....	-	-	-	1
27	660 514 M1	3-AO-8000	Strut, Vertical, R.H.....	-	-	-	1
28	660 518 M1	2-16-AO-8002	Strut, Front, R.H.....	-	-	-	1
	353 626 X1	62-001-338	Bolt, Hex. Hd., Strut to Coulter Seat to Short Beam to Beam Brace.....	-	-	-	1
	353 433 X1	62-14	Washer, Lock.....	-	-	-	1
	353 427 X1	62-003	Nut, Hex.....	-	-	-	1
29	660 543 M1	2-16-AO-9647	Clamp, Cross Shaft, Center.....	-	-	-	1
	353 635 X1	62-001-450	Bolt, Hex. Hd., Front Beam to Brace to Clamp....	-	-	-	1
	353 433 X1	62-14	Washer, Lock.....	-	-	-	1
	353 427 X1	62-003	Nut, Hex.....	-	-	-	1
30	660 512 M1	2-16-AO-7820	Brace, Beam.....	-	-	-	1
	353 621 X1	62-001-275	Bolt, Hex. Hd., Short Beam to Beam Brace, Front.	-	-	-	1
	353 635 X1	62-001-450	Bolt, Hex. Hd., Short Beam to Beam Brace, Rear..	-	-	-	1
	353 433 X1	62-14	Washer, Lock.....	-	-	-	1
	353 427 X1	62-003	Nut, Hex.....	-	-	-	1

SINGLE BOTTOM FRAME ASSEMBLY



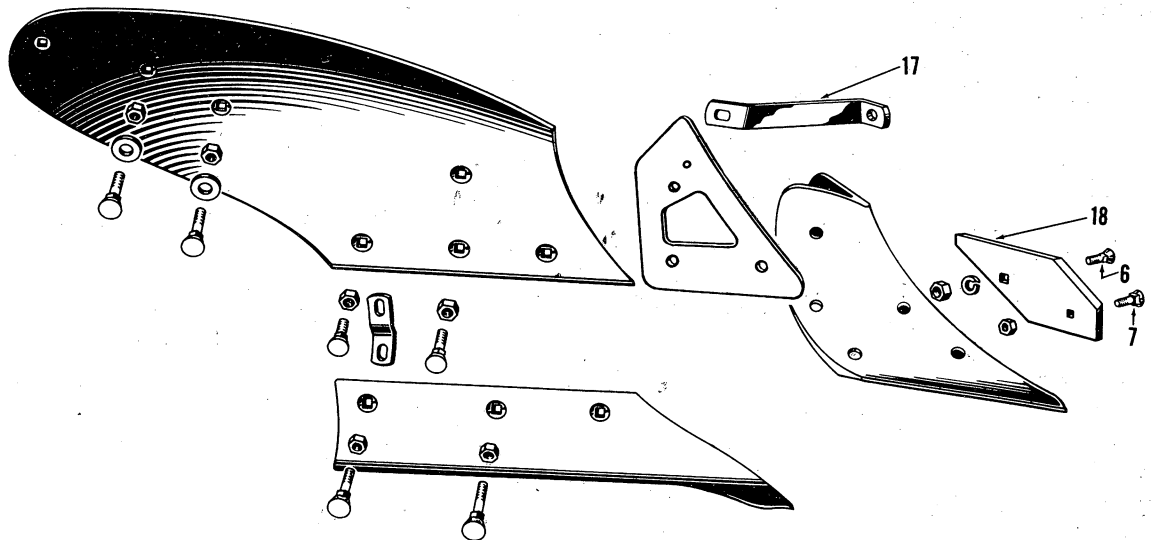
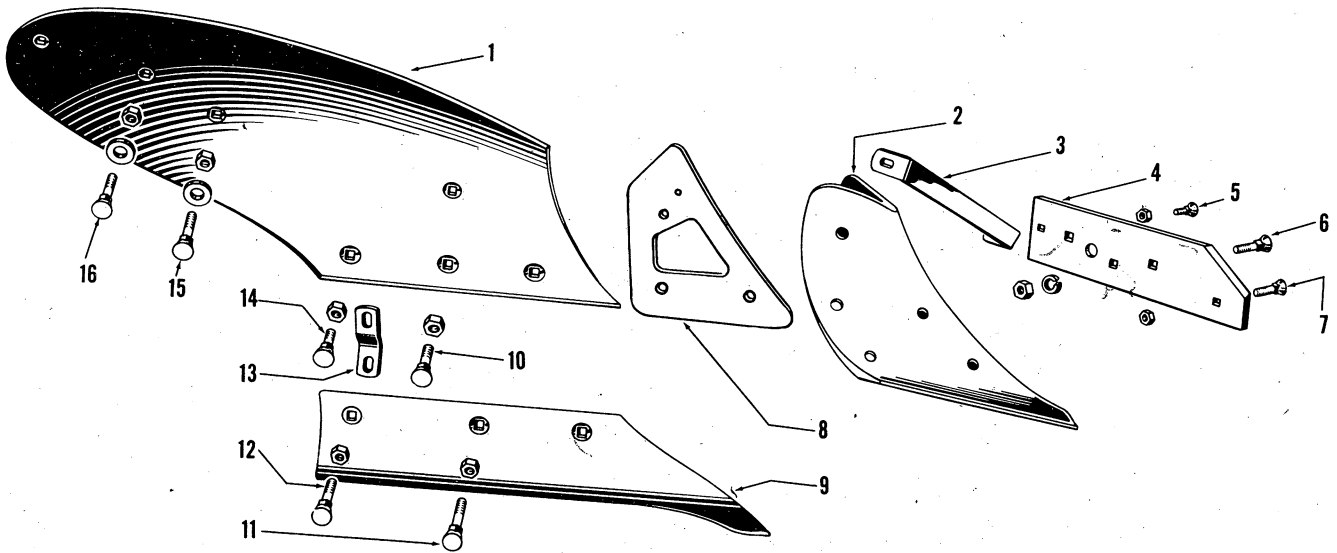
SINGLE BOTTOM FRAME ASSEMBLY

9

Ref. No.	Part No.	Replaces	Description	Model Unit	
				16	18
1	344 104	16-AO-7800-A	Frame Assembly, Single Bottom (Order from whole Goods)	1	1
	660 224 M1	KO-9551	Spacer, Strut.....	1	1
2	660 523 M1	AO-8004-C	Strut, Vertical, R.H and L.H.....	2	2
3	353 627 X1	62-001-350	Bolt, Hex. Hd., Stopper to Top Struts to Spacer.....	1	1
	353 433 X1	62-14	Washer, Lock.....	1	1
	353 427 X1	62-003	Nut, Hex.....	1	1
4	660 517 M1	16-AO-8002-A	Strut, Rear, R.H. and L.H.....	2	2
5	353 635 X1	62-001-450	Bolt, Hex. Hd., Braces to Beam.....	1	1
	353 427 X1	62-003	Nut, Hex.....	1	1
6	353 641 X1	62-001-525	Bolt, Hex. Hd., Rear Struts to Braces to Beam.....	1	1
	353 433 X1	62-14	Washer, Lock.....	1	1
	353 427 X1	62-003	Nut, Hex.....	1	1
7	660 503 M1	16-AO-7804-A	Brace, Beam, R.H. and L.H.....	2	2
8	660 352 M1	16-AO-7801-A2	Beam.....	1	1
9	353 735 X1	62-061-262	Bolt, Button Hd., Beam to Base, Top Hole.....	1	1
	353 433 X1	62-14	Washer, Lock.....	1	1
	353 427 X1	62-003	Nut, Hex.....	1	1
10	353 733 X1	62-061-238	Bolt, Button Hd., Beam to Base, Center Hole.....	1	1
	353 433 X1	62-14	Washer, Lock.....	1	1
	353 427 X1	62-003	Nut, Hex.....	1	1
11	660 223 M1	AO-7805-D	Shaft, Cross.....	1	1
12	660 359 M1	AO-9566-C	Spacer, Clamp.....	2	2
13	660 525 M1	AO-9500-D	"U" Bolt, Cross Shaft.....	2	2
	353 433 X1	62-14	Washer, Lock.....	4	4
	353 427 X1	62-003	Nut, Hex.....	4	4
14	660 541 M1	AO-9645-D	Clamp, Cross Shaft.....	2	2
15	660 538 M1	AO-9588-D	Clamp, "U" Bolt.....	2	2
16	353 624 X1	62-001-312	Bolt, Hex. Hd., Clamp to Spacer to Brace to Strut...	2	2
	353 433 X1	62-14	Washer, Lock.....	2	2
	353 427 X1	62-003	Nut, Hex.....	2	2
17	660 351 M1	AO-9575-C	Stopper, Pin,.....	1	1
18	660 357 M1	AO-3918-D	Seat, Coultter Stem (for Check Chained Coultters).....	1	1
	660 627 M1		Seat, Coultter Stem (for Stem Checked Coultters).....	1	1
19	353 616 X1	62-001-212	Bolt, Hex. Hd., Coultter Seat to Beam.....	1	1
	353 433 X1	62-14	Washer, Lock.....	1	1
	353 427 X1	62-003	Nut, Hex.....	1	1
20	660 358 M1	AO-9511-C	Bolt, Eye, Coultter Stem.....	1	1
	353 433 X1	62-14	Washer, Lock.....	1	1
	353 427 X1	62-003	Nut, Hex.....	1	1

FRONT AND REAR BASE ASSEMBLY

F122



FRONT AND REAR BASE ASSEMBLY

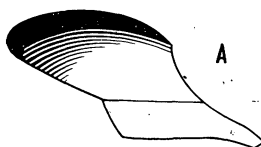
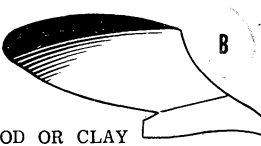
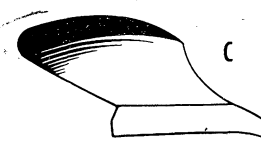
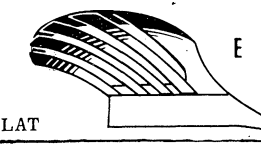
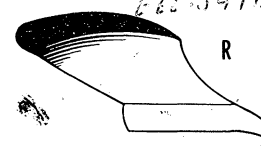
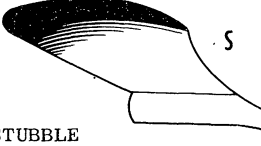
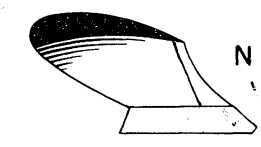
11

(STANDARD PARTS)

Ref. No.	Part No.	Replaces	Description	Model-10,12,14,2-16 16 18 N													
				A	B	C	E	H	R	S	A	E	C	12	14	16	
			Base Assembly, Rear (Includes Items 1 thru 16)														
			Base Assembly, Front (Includes Items 1, 2 and 6 thru 18)(To order parts other than Standards see charts on pages 12 and 13 which list all types of plow bases)														
1			Moldboard Assembly.....	2	2	2	-	2	2	2	1	-	1	2	2	1	
2			Saddle.....	2	2	2	2	2	2	2	1	1	1	2	2	1	
3			Bracket, Moldboard to Landside, Rear.....	1	1	1	-	1	1	1	1	-	1	1	1	1	
4			Landside, Rear.....	1	1	1	1	1	1	1	1	1	1	1	1	1	
5	353 415 X1	44-031-125	Bolt, Plow, Landside to Bracket	1	1	-	-	1	-	-	1	-	-	-	-	-	
	353 419 X1	44-031-175	Bolt.....	-	-	-	-	-	-	-	-	-	-	1	1	1	
	353 414 X1	44-031-112	Bolt, Plow.....	-	-	1	-	-	1	1	-	-	1	-	-	-	
	353 426 X1	44-003	Nut, Hex.....	1	1	1	-	1	1	1	1	-	1	1	1	1	
6	353 423 X1	62-031-250	Bolt, Plow, Landside to Saddle to Beam.....	2	2	-	-	2	2	2	-	-	-	-	-	-	
	353 915 X1	62-031-262	Bolt, Plow.....	-	-	-	-	-	-	-	-	-	-	1	1	1	
	353 424 X1	62-031-275	Bolt, Plow.....	-	-	2	-	-	-	-	1	-	-	-	-	-	
	353 196 X1	62-031-312	Bolt, Plow.....	-	-	-	-	-	-	-	-	-	1	-	-	-	
	195 600 M1	S-9768	Washer, Flat.....	-	-	-	-	-	-	-	-	-	1	-	-	-	
	353 433 X1	62-14	Washer, Lock.....	2	2	2	-	2	2	2	1	-	1	1	1	1	
7	353 427 X1	62-003	Nut, Hex.....	2	2	2	-	2	2	2	1	-	1	1	1	1	
	353 449 X1	44-031-138	Bolt, Plow, Landside to Saddle	-	-	-	-	-	-	-	-	-	-	1	1	1	
	353 415 X1	44-031-125	Bolt, Plow, Landside to Saddle	2	2	4	-	2	2	2	1	-	2	-	-	-	
	353 426 X1	44-003	Nut, Hex.....	2	2	4	-	2	2	2	1	-	2	1	1	1	
8			Shim, Moldboard Fitting (for 5/16" Shares).....	*	*	*	-	-	*	*	*	-	*	-	-	-	
9			Share.....	2	2	2	2	2	2	2	1	1	1	-	-	-	
10	353 414 X1	44-031-112	Bolt, plow, Moldboard to Saddle	6	6	-	-	4	-	-	3	-	-	-	-	-	
	353 415 X1	44-031-125	Bolt, Plow.....	-	-	6	-	-	6	6	-	-	3	5	5	5	
	353 426 X1	44-003	Nut, Hex.....	6	6	6	-	4	6	6	3	-	3	5	5	5	
11	353 415 X1	44-031-125	Bolt, Plow, Share to Saddle...	4	4	4	-	4	4	4	2	-	2	-	-	-	
	353 426 X1	44-003	Nut, Hex.....	4	4	4	-	4	4	4	2	-	2	-	-	-	
12	353 413 X1	44-031-100	Bolt, Plow, Share to Clip.....	2	-	-	-	-	2	2	1	-	-	-	-	-	
	353 414 X1	44-031-112	Bolt, Plow.....	-	-	4	-	-	-	-	-	-	2	-	-	-	
	353 426 X1	44-003	Nut, Hex.....	2	-	4	-	-	2	2	1	-	2	-	-	-	
13			Clip, Share to Moldboard.....	2	2	2	2	-	2	2	1	1	1	-	2	2	
14	353 413 X1	44-031-100	Bolt, Plow, Moldboard to Clip.	2	-	4	-	-	2	2	1	-	2	-	2	2	
	353 414 X1	44-031-112	Bolt, Plow.....	-	-	4	-	-	-	-	-	-	2	-	-	-	
	353 426 X1	44-003	Nut, Hex.....	2	-	8	-	-	2	2	1	-	2	-	2	2	
15	353 415 X1	44-031-125	Bolt, Plow, Moldboard to Bracket.....	-	-	-	-	-	-	-	-	-	-	1	1	1	
	353 413 X1	44-031-100	Bolt, Plow, Moldboard to Bracket.....	-	-	-	-	-	2	-	-	-	-	1	1	1	
	353 414 X1	44-031-112	Bolt, Plow.....	2	2	2	-	2	-	2	1	-	1	-	-	-	
	353 772 X1	44-204	Washer, Flat.....	-	-	-	-	-	-	-	-	-	-	1	1	1	
	353 757 X1	44-104	Washer, Flat.....	2	2	-	-	2	2	2	1	-	-	-	-	-	
	353 773 X1	50-204	Washer, Flat.....	-	-	2	-	-	-	-	-	-	1	-	-	-	
16	353 426 X1	44-003	Nut, Hex.....	2	2	2	-	2	2	2	1	-	1	2	2	2	
	353 413 X1	44-031-100	Bolt, Plow, Moldboard to Accesy	4	4	-	-	4	4	-	2	-	-	-	-	-	
	353 414 X1	44-031-112	Bolt, Plow.....	-	-	4	-	-	-	-	-	-	2	-	-	-	
	353 757 X1	44-104	Washer, Flat.....	4	4	4	-	4	4	-	2	-	-	-	-	-	
	353 773 X1	50-204	Washer, Flat.....	-	-	-	-	-	-	-	-	-	2	-	-	-	
17	353 426 X1	44-003	Nut, Hex.....	4	4	4	-	4	4	-	2	-	2	-	-	-	
			Bracket, Moldboard to Saddle, Front.....	1	1	1	-	1	1	1	-	-	-	1	1	-	
18			Landside, Front.....	1	1	1	1	1	1	1	-	-	-	1	1	-	

* - As Required.

BASE ASSEMBLY AND RELATED PARTS CHART

TYPE	SHARE	SHARE LENGTH	METAL	BOLTS	SHARE THICK-NESS	MOLDBOARD	SADDLE
 GENERAL PURPOSE	660 851 M1	12"	Chilled Iron	w/o	1/4	660 719 M91	*660 462 M1 ▲AO-3800-A
	660 791 M91	12"	Forged Steel	w	5/16		
	660 812 M91	14"	Forged Steel	w	5/16		
	660 834 M91	14"	Soft Center	w	5/16		
	660 774 M91	16"	Forged Steel	w	5/16		
 SOD OR CLAY	660 609 M1	12"	Chilled Iron	w/o	1/4	660 417 M91	660 485 M1
	660 610 M1	12"	Chilled Iron	w/o	1/4		
	660 046 M91	12"	Forged Steel	w	5/16		
	660 608 M91	12"	Forged Steel	w	5/16		
	660 558 M91	12"	Carburized	w	5/16		
 EXTRA DEEP PLOWING GENERAL PURPOSE	660 549 M91	16"	Forged Steel	w	5/16	660 414 M91	660 463 M1
	660 749 M91	16"	Soft Center	w	5/16		
	660 750 M91	16"	Carburized	w	5/16		
	660 553 M91	18"	Forged Steel	w	5/16		
	660 785 M91	18"	Soft Center	w	5/16		
 SLAT	660 798 M91	12"	Soft Center	w	1/4	Slats 660 729 M91 660 730 M91 660 731 M91 660 732 M91 660 733 M91	660 735 M1
	660 814 M91	14"	Soft Center	w	1/4		
	660 769 M91	16"	Soft Center	w	1/4		
	660 622 M91	10"	Forged Steel	w	1/4		
	660 619 M1	10"	Chilled Iron	w/o	1/4		
 SCOTCH	660 620 M1	10"	Ductile Iron	w/o		660 616 M91	660 465 M1
	660 047 M91	14"	Forged Steel	w	5/16		
	660 048 M91	14"	Soft Center	w	5/16		
	660 544 M91	14"	Carburized	w	5/16		
	660 804 M1	14"	Chilled Iron	w/o	5/16		
 GENERAL PURPOSE	660 787 M91	14"	Forged Steel	w	5/16	660 421 M91	660 466 M1
	660 805 M1	14"	Chilled Iron	w/o	5/16		
	660 788 M91	14"	Soft Center	w	5/16		
	660 789 M91	14"	Carburized	w	5/16		
	660 810 M91	14"	Soft Center	w	5/16		
 STUBBLE	660 594 M91	12"		w	5/16	660 423 M91	660 466 M1
	660 014 M91	14"		w	5/16		
	660 210 M91	16"		w	5/16		
	660 012 M91						
	660 012 M91						
 "N"	660 012 M91					660 012 M91	660 012 M91
	660 012 M91						
	660 012 M91						
	660 012 M91						
	660 012 M91						

Notes: ▲ - Used on Early Model Bases not Serviced - Order Parts designated by *.

BASE ASSEMBLY AND RELATED PARTS CHART

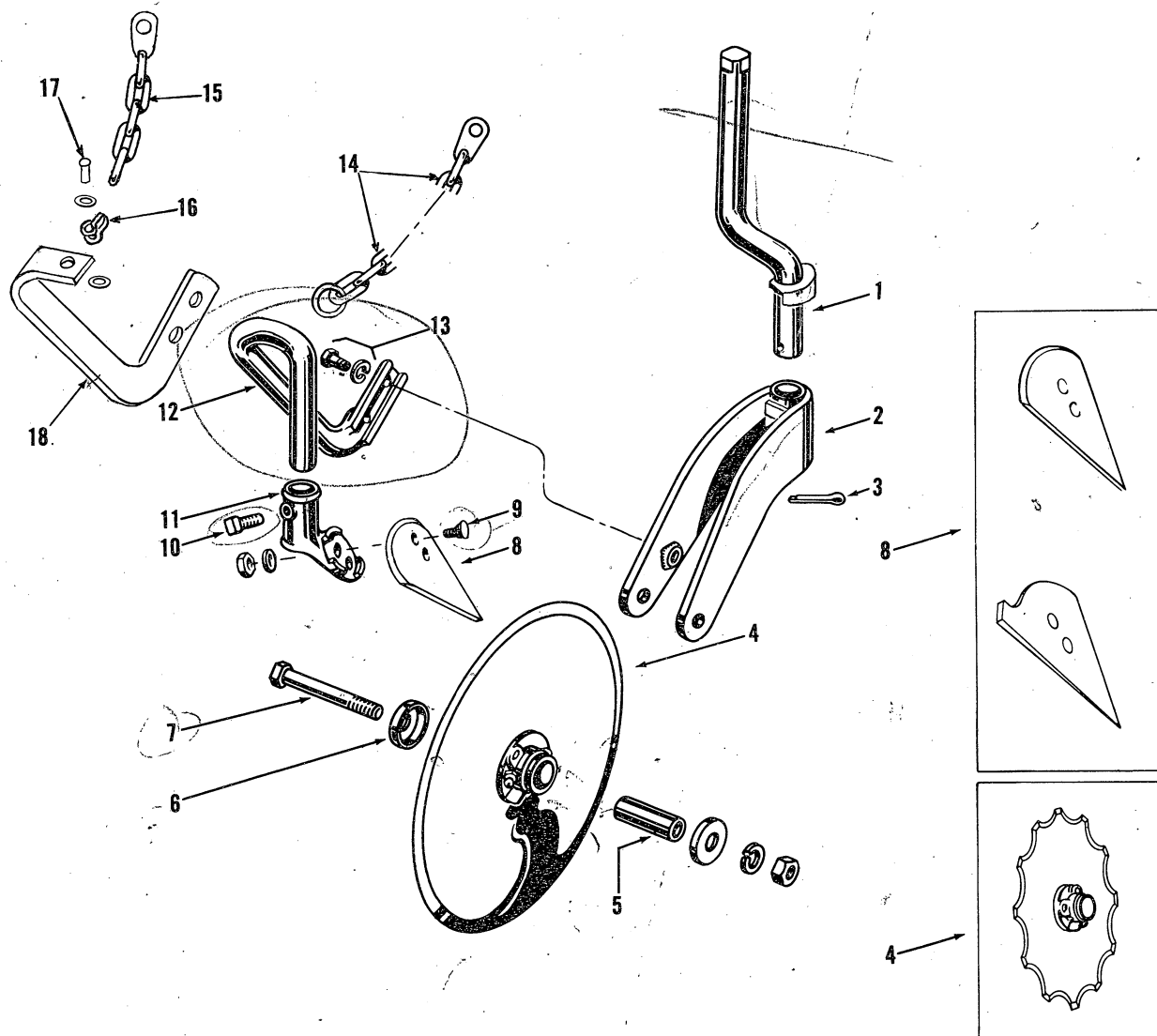
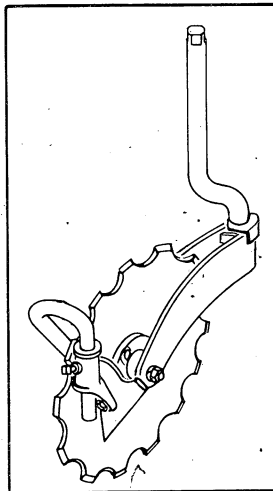
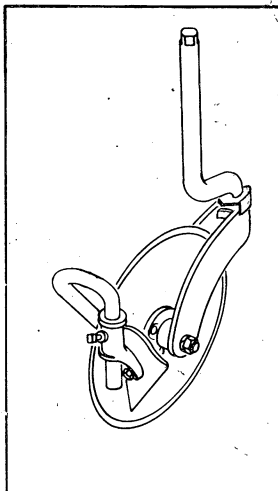
13

LANDSIDE		BRACKET		Clip Share to Moldboard	Shim Moldboard Fitting
Front	Rear	Front	Rear		
*660 426 M1 °660 724 M1	*660 431 M1 °660 726 M1	660 736 M1	660 472 M1	660 479 M1 (for 1/4) 660 480 M1 (for 5/16)	660 748 M1
*660 426 M1 °660 724 M1	*660 431 M1 °660 726 M1	660 736 M1	660 472 M1	660 479 M1 (for 1/4) 660 480 M1 (for 5/16)	660 748 M1
	*660 431 M1 °660 726 M1		660 472 M1	660 479 M1 (for 1/4) 660 480 M1 (For 5/16)	660 748 M1
660 428 M1	660 434 M1	660 469 M1	660 475 M1		660 748 M1
660 427 M1	660 432 M1	660 468 M1	660 473 M1	660 481 M1	660 531 M1
	660 432 M1		660 473 M1	660 481 M1	660 531 M1
660 725 M1	660 727 M1			660 737 M1	
660 725 M1	660 727 M1			660 737 M1	
	660 727 M1			660 737 M1	
660 624 M1	660 623 M1	660 625 M1	660 626 M1		
660 429 M1	660 435 M1	660 470 M1	660 476 M1	660 480 M1	660 535 M1
660 429 M1	660 435 M1	660 470 M1	660 478 M1	660 480 M1	660 535 M1
660 429 M1	660 435 M1	660 470 M1	660 478 M1	660 480 M1	660 535 M1
660 430 M1	660 436 M1	660 471 M1	660 477 M1	660 482 M1	660 535 M1
660 002 M1	660 003 M1	660 004 M1	660 004 M1		Shin 660 020 M91 Soft Center 660 021 M91 Carburized
660 002 M1	660 003 M1	660 004 M1	660 004 M1	660 001 M1	660 020 M91 Soft Center 660 020 M91 Carburized
	660 003 M1	660 004 M1	660 004 M1	660 001 M1	660 020 M91 Soft Center 660 021 M91 Carburized

Note: ° - used on Early Model Bases - use only on "A" Saddles.

COULTER, JOINTER AND CHAIN ASSEMBLIES

F123



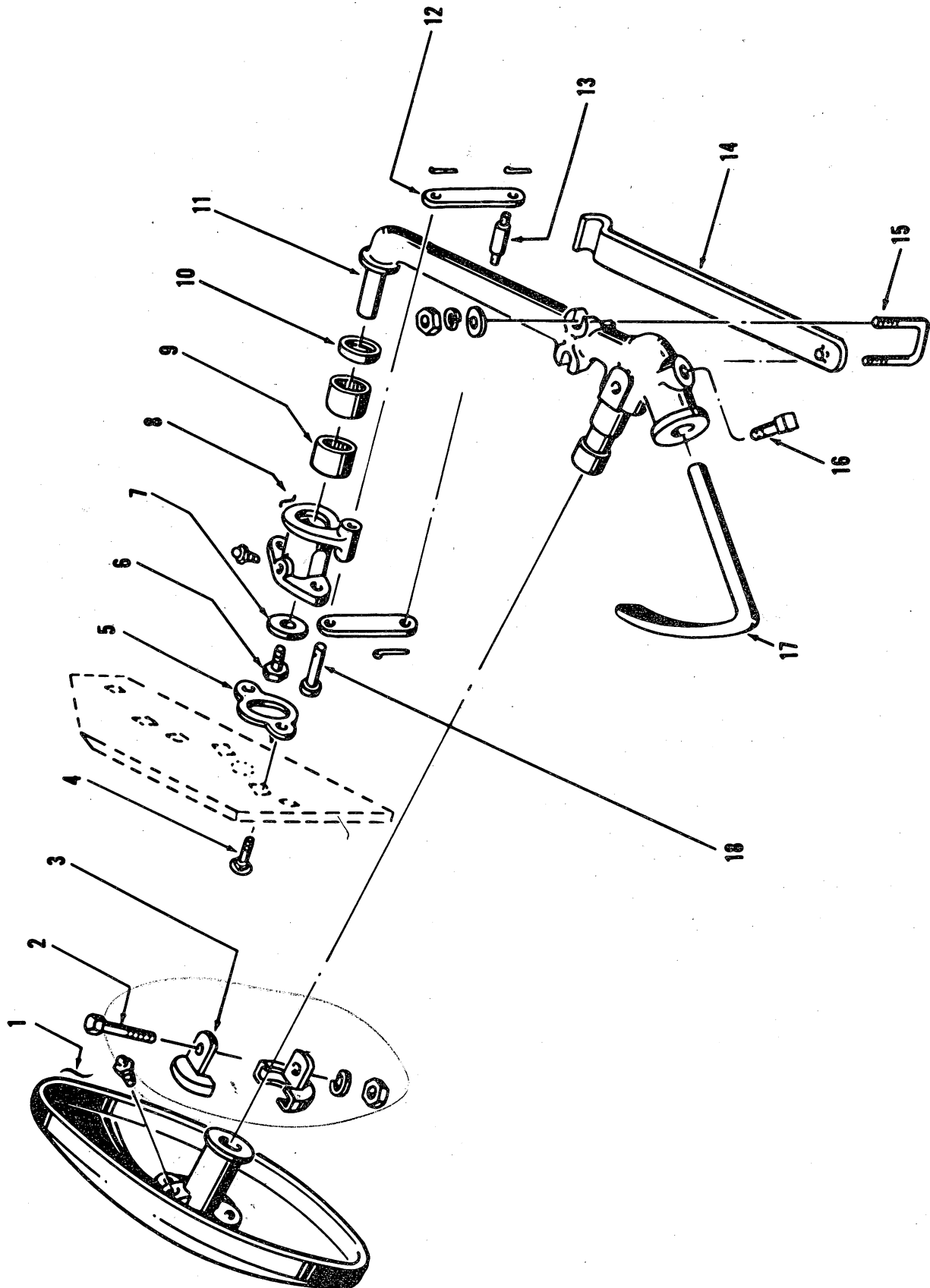
COULTER, JOINTER AND CHAIN ASSEMBLIES

15

Ref. No.	Part No.	Replaces	Description	No. Req. AO	
			Chain Checked Coulter.....	-	x
			Stem Checked Coulter.....	x	-
1	660 378 M92	✓	Stem Assembly, Long (1-1/8" Dia. Shank, for 15-1/2" Disc)	1	1
	660 377 M92	✓	Stem Assembly, Long (1-1/8" Dia. Shank, for 18" Discs)...	1	1
	660 376 M91	2-16-AO-3805	Stem Assembly, Short (1-1/8" Dia. Shank, for 18" Disc) (Used on Front of AO-16, 2 Furrow).....	-	1
	660 376 M92		Stem Assembly, Short (1-1/8" Dia. Shank, for 18" Disc) (Used on Front of AO-16, 2 Furrow).....	1	-
	660 629 M91	16-AO-3805-A2	Stem Assembly, Long (1-1/4" Dia. Shank, for 18" Disc)....	-	1
2	660 379 M92		Fork Assembly (for 15-1/2" Coulter and 1-1/8" Dia Stem)...	1	1
	660 380 M91	16-AO-3861-B	Fork Assembly (for 18" Coulter and 1-1/8" Dia. Stem).....	-	1
	660 380 M92		Fork Assembly (for 18" Coulter and 1-1/8" Dia. Stem).....	1	-
	660 780 M91	16-AO-3861-A2	Fork Assembly (for 18" Coulter and 1-1/4" Dia. Stem).....	-	1
3	354 095 X1	25-05-250	Pin, Cotter.....	1	1
4	660 369 M91	AO-194	Disc and Hub Assembly (15-1/2" Plain).....	1	1
	660 371 M91	AO-195	Disc and Hub Assembly (15-1/2" Cut-out).....	1	1
	660 370 M91	16-AO-194	Disc and Hub Assembly (18" Plain).....	1	1
	660 372 M91	16-AO-195	Disc and Hub Assembly (18" Cut-out).....	1	1
	13 222 X	12-107	Fitting, Lubrication (Shown in Position).....	1	1
	660 400 M1	AO-5505-A2	Hub, Coulter.....	1	1
	660 385 M1	16-AO-101	Collar, Coulter Disc.....	1	1
	16 922 X	31-06-138	Rivet, Button Head.....	3	3
5	660 382 M1	✓ AO-5503-A2	Bushing, Coulter Hub.....	1	1
6	660 381 M91	AO-5500	Cover, Coulter Hub.....	1	1
7	353 589 X1	44-001-475	Bolt, Hex. Hd., Coulter Fork to Hub.....	1	1
	353 432 X1	44-14	Washer, Lock.....	1	1
	353 426 X1	44-003	Nut, Hex.....	1	1
8	660 715 M91	AO-178-C	Blade Assembly, Jointer, Plain.....	1	1
	660 716 M91	16-AO-178-C	Blade Assembly, Jointer, Winged.....	1	1
9	353 414 X1	44-031-112	Bolt, Plow, Blade to Palm.....	2	2
	353 772 X1	44-204	Washer, Flat.....	2	2
	353 426 X1	44-003	Nut, Hex.....	2	2
10	353 748 X1	62-1122-88	Screw, Set, Palm to Jointer Arm.....	1	1
11	660 392 M1	AO-3804	Palm, Jointer.....	1	1
12	660 375 M1	AO-3803-A2	Arm, Jointer.....	1	1
13	353 561 X1	44-001-125	Bolt, Hex. Hd., Jointer Arm to Fork.....	2	2
	353 432 X1	44-14	Washer, Lock.....	2	2
14	660 374 M91	AO-1505-C	Chain and Anchor Assembly (for Coulters with Jointers)...	-	1
15	660 409 M91	AO-1504	Chain and Anchor Assembly (for Coulters without Jointers)	-	1
16	660 408 M1	AO-1519	Clevis (for Coulters without Jointers).....	-	1
17	12 847 X	38-06-150	Rivet, Clevis to Arm.....	-	1
	353 756 X1	38-104	Washer, Flat.....	-	2
18	660 410 M1	AO-3829	Arm (for Coulters without Jointers).....	-	1

Note: x - in Right Hand Columns - As Required.

FURROW WHEEL AND BRACKET ASSEMBLY



F70-1

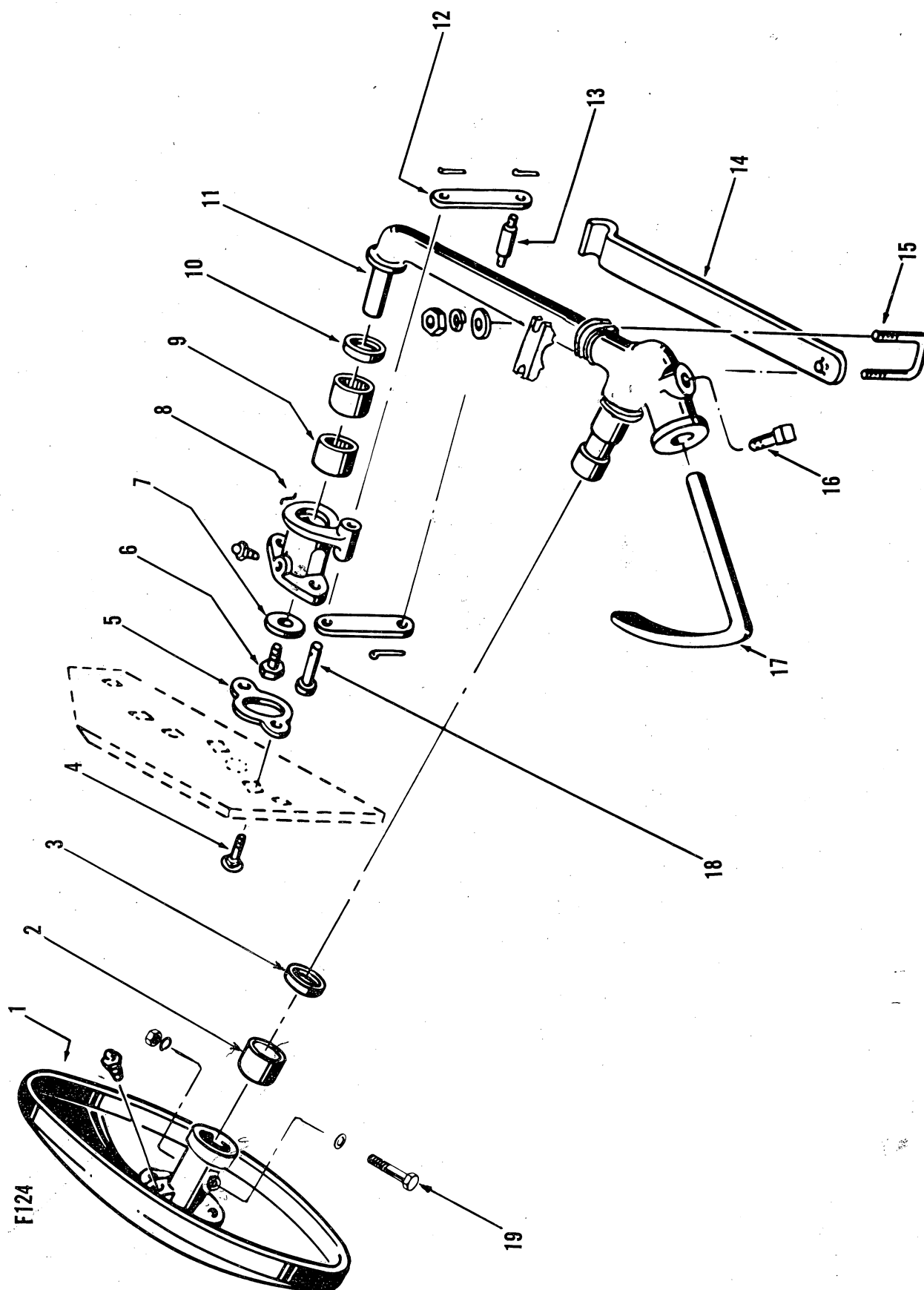
FURROW WHEEL AND BRACKET ASSEMBLY

17

(WHEEL CLIPPED TO AXLE)

Ref. No.	Part No.	Replaces	Description	No. Req.	
				AO	N
	660 575 M91	AO-6600-B	Furrow Wheel and Bracket Assembly.....	1	-
	660 045 M91		Furrow Wheel and Bracket Assembly.....	-	1
1	660 587 M91	AO-6610-C	Furrow Wheel and Hub Assembly.....	1	-
	660 044 M91		Furrow Wheel and Hub Assembly.....	-	1
	660 718 M91	AO-6608	Hub Assembly, Furrow Wheel.....	1	1
	13 222 X	12-107	Fitting, Lubrication.....	1	1
	1 699 X	38-06-100	Rivet, Button Head.....	4	4
2	353 570 X1	44-001-238	Bolt, Hex. Hd., Cap to Axle Shaft.....	1	1
	353 432 X1	44-14	Washer, Lock.....	1	1
	353 426 X1	44-003	Nut, Hex.....	1	1
3	660 037 M1	AO-5502-B	Cap, Dust, Wheel Hub.....	2	2
4	353 421 X1	62-031-188	Bolt, Plow, Bracket to Landside.....	2	-
	353 615 X1	62-031-200	Bolt, Plow.....	-	2
	353 433 X1	62-14	Washer, Lock.....	2	2
	353 426 X1	62-003	Nut, Hex.....	2	2
5	660 034 M1	AO-177	Gasket, Furrow Wheel Bracket to Landside.....	1	1
6	353 558 X1	44-001-88	Bolt, Hex. Hd., Bracket to Axle.....	1	1
7	195 005 M1	S-351441	Washer, Furrow Wheel Bracket to Axle.....	1	1
8		AO-6620-A	Bracket Assembly, Furrow Wheel (Early Model only, Not Serviced)(Order 660 029 M91, 660 041 M1, 660 033 M1, 660 032 M1 and 660 035 M1).....	-	-
	660 029 M91	AO-6620-B	Bracket Assembly, Furrow Wheel.....	1	1
	13 222 X	12-107	Fitting, Lubrication.....	1	1
	660 027 M1	AO-3802-B2	Bracket, Furrow Wheel.....	1	1
9	195 926 M1	AO-5515	Bearing, Needle, Axle.....	2	2
10	195 925 M1	AO-9520	Seal, Grease.....	1	1
11	660 025 M1	AO-7400-A2	Axle, Furrow Wheel.....	1	1
12	660 041 M1	AO-6621	Plate, Furrow Wheel, Spring.....	2	2
13	660 032 M1	AO-6623	Pin, Lower, Furrow Wheel Spring Plate.....	1	1
	354 056 X1	12-05-62	Pin, Cotter.....	3	3
14	660 035 M1	AO-7000-B	Spring, Furrow Wheel.....	1	1
15	660 038 M1	AO-9501	"U" Bolt, Axle to Spring.....	1	1
	353 772 X1	44-204	Washer, Flat, "U" Bolt.....	2	2
	353 426 X1	44-003	Nut, Hex.....	2	2
16	353 748 X1	62-1122-88	Screw, Set, Furrow Wheel, Scraper to Axle.....	1	1
17	660 585 M1	AO-3806	Scraper, Furrow Wheel.....	1	-
	660 043 M1		Scraper, Furrow Wheel.....	-	1
18	660 033 M1	AO-6622	Pin, Upper, Furrow Wheel Spring Plate.....	1	1

FURROW WHEEL AND BRACKET ASSEMBLY



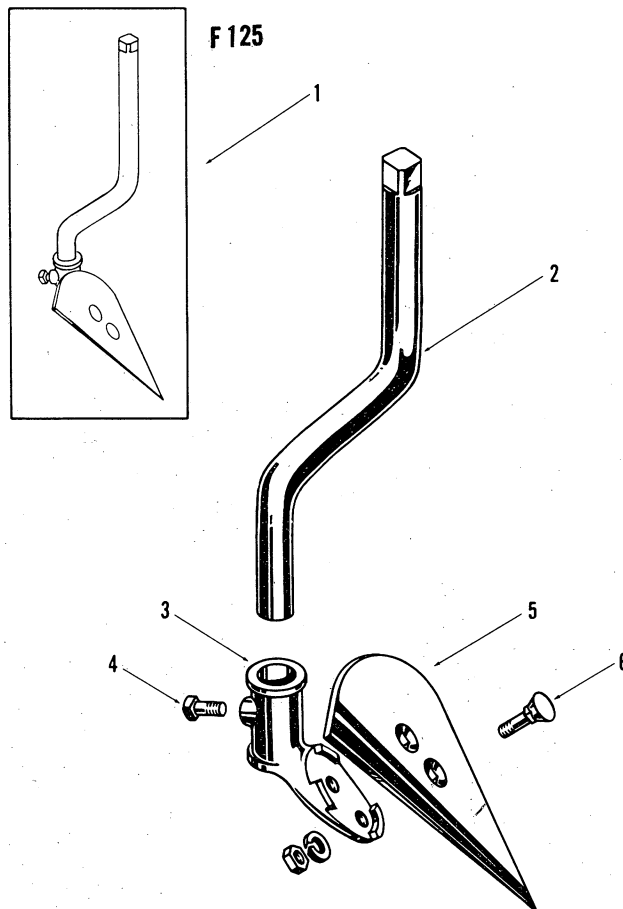
FURROW WHEEL AND BRACKET ASSEMBLY

19

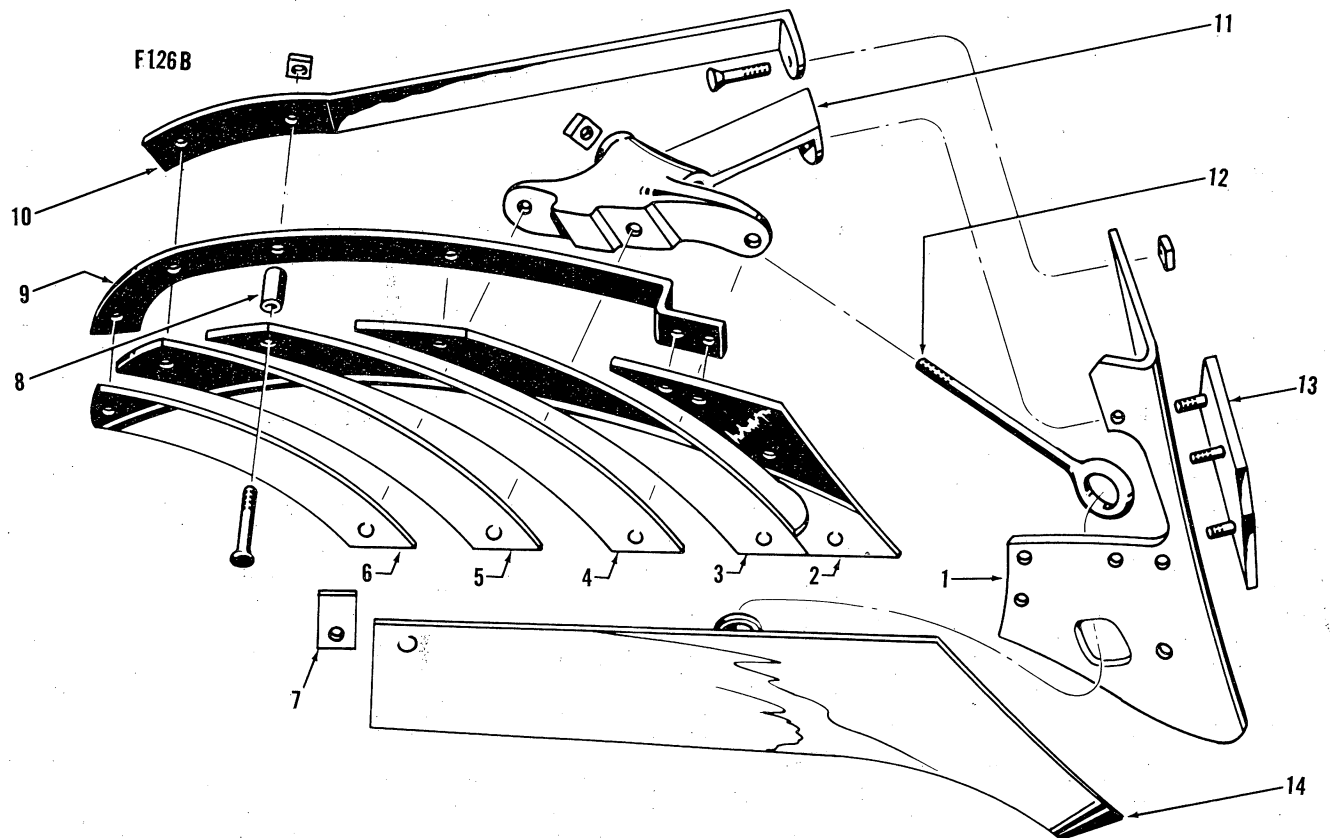
(WHEEL BOLTED TO AXLE)

Ref. No.	Part No.	Replaces	Description	No. Req.	
				AO	N
	660 751 M91		Furrow Wheel and Bracket Assembly.....	1	1
1	660 758 M91		Wheel and Hub Assembly.....	1	1
	13 811 X	25-007	Fitting, Lubrication.....	1	1
2	195 927 M1		Bushing, Furrow Wheel Hub.....	1	1
3	195 928 M1		Seal, Furrow Wheel Hub.....	1	1
4	353 421 X1	62-031-188	Bolt, Plow, Bracket to Landside.....	2	2
	353 433 X1	62-14	Washer, Lock.....	2	2
	353 426 X1	62-003	Nut, Hex.....	2	2
5	660 034 M1	AO-177	Gasket, Furrow Wheel Bracket to Landside.....	1	1
6	353 558 X1	44-001-88	Bolt, Hex. Hd., Bracket to Axle.....	1	1
7	195 005 M1	S-351441	Washer, Furrow Wheel Bracket to Axle.....	1	1
8	660 029 M91	AO-6620-B	Bracket Assembly, Furrow Wheel.....	1	1
	660 027 M1	AO-3802-B2	Bracket, Furrow Wheel.....	1	1
	13 222 X	12-107	Fitting, Lubrication.....	1	1
9	195 926 M91	AO-5515	Bearing, Needle Axle.....	2	2
10	195 925 M91	AO-9520	Seal, Grease.....	1	1
11	660 852 M91		Axle, Furrow Wheel.....	1	1
12	660 041 M1	AO-6621	Plate, Furrow Wheel Spring.....	2	2
13	660 033 M1	AO-6622	Pin, Upper Furrow Wheel Spring Plate.....	1	1
14	660 035 M1	AO-7000-B	Spring, Furrow Wheel.....	1	1
15	660 761 M1		"U" Bolt, Axle to Spring.....	1	1
	660 760 M1		Clamp, "U" Bolt.....	1	1
	353 772 X1	44-204	Washer, Flat.....	2	2
	353 432 X1	44-14	Washer, Lock.....	2	2
	353 426 X1	44-003	Nut, Hex.....	2	2
16	353 748 X1	62-1122-88	Screw, Set, Furrow Wheel Scraper to Axle.....	1	1
17	660 585 M1	AO-3806	Scraper, Furrow Wheel.....	1	1
18	660 032 M1	AO-6623	Pin, Lower Furrow Wheel Spring Plate.....	1	1
	354 056 X1	12-05-62	Pin, Cotter.....	3	3
19	660 762 M1		Bolt, Furrow Wheel to Axle.....	1	1
	660 764 M1		Gasket, Bolt.....	1	1
	353 757 X1	44-114	Washer, Flat.....	1	1
	353 426 X1	44-003	Nut, Hex.....	1	1

STANDING JOINTER ASSEMBLY

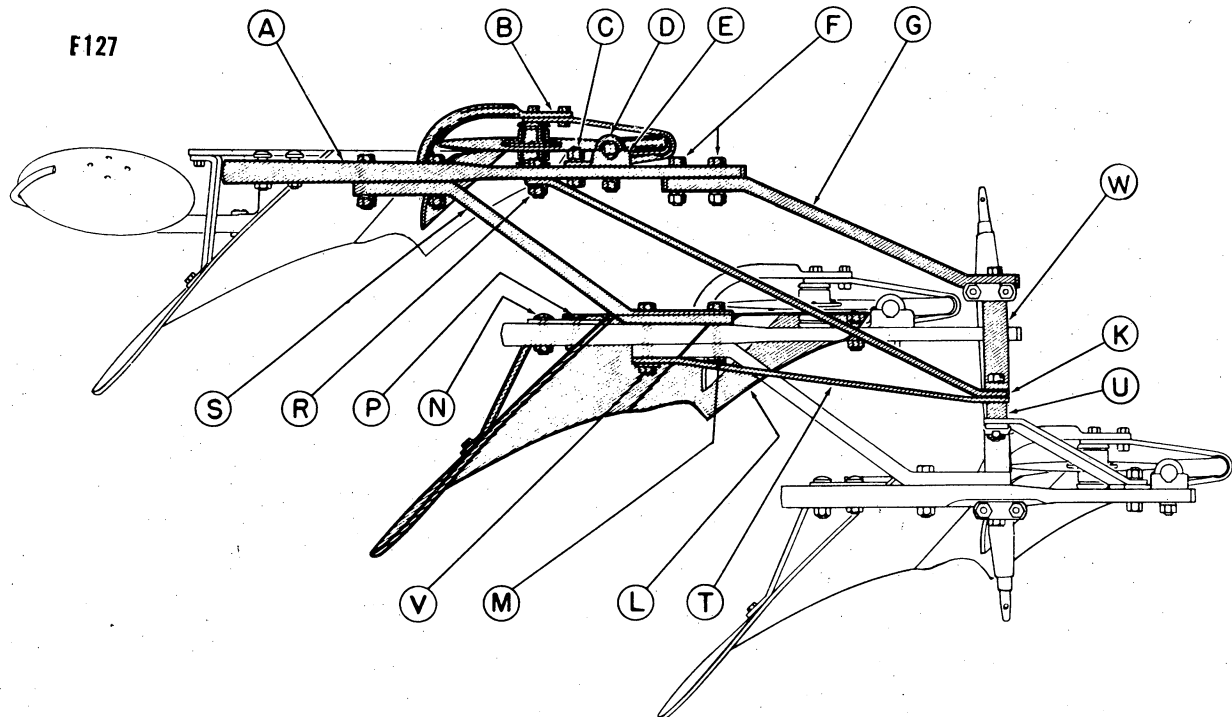
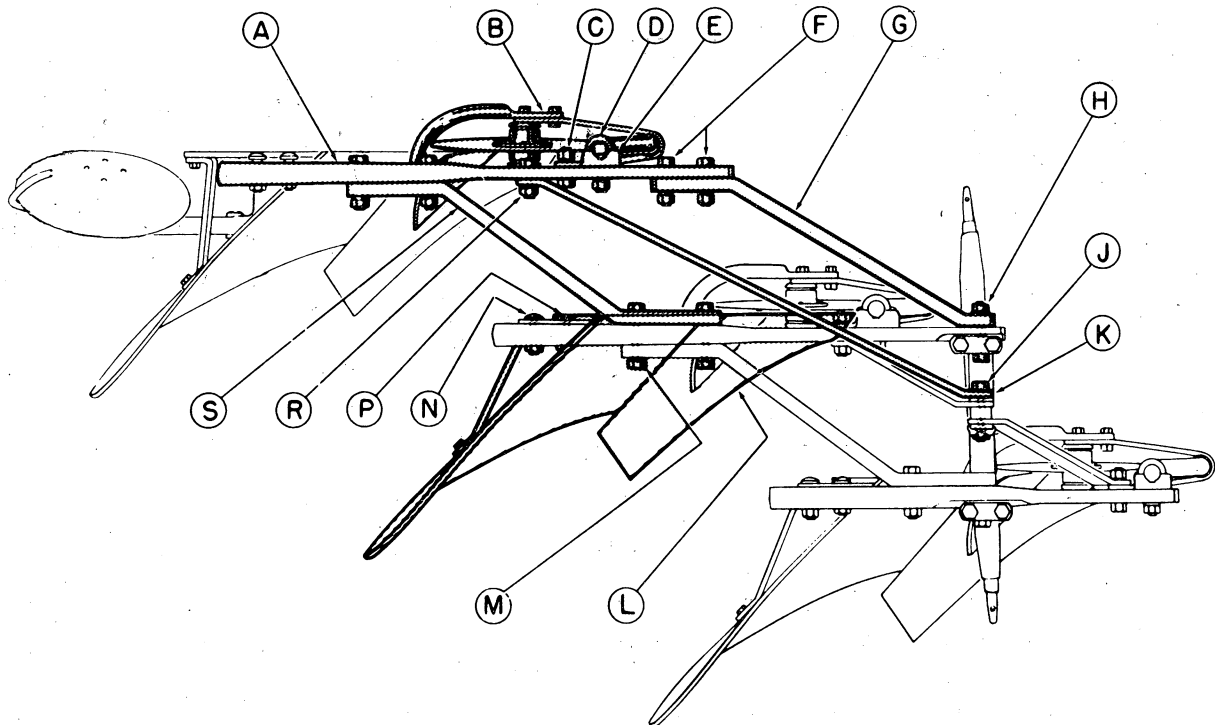


Ref. No.	Part No.	Replaces	Description	Model Unit					
				10	12	14	16	2-16	18
1	660 705 M91	AO-105	Standing Jointer Assembly.....	2	2	2	1	2	1
2	660 630 M1	AO-3814	Stem, Standing Jointer.....	1	1	1	1	1	1
3	660 392 M1	AO-3804	Palm, Jointer.....	1	1	1	1	1	1
4	353 748 X1	62-1122-88	Screw, Set, Palm to Jointer Stem.....	1	1	1	1	1	1
5	660 715 M91	AO-178-C	Blade Assembly, Jointer.....	1	1	1	1	1	1
6	353 414 X1	44-031-112	Bolt, Plow, Jointer Blade to Palm.....	2	2	2	1	2	1
	353 432 X1	44-14	Washer, Lock.....	2	2	2	1	2	1
	353 426 X1	44-003	Nut, Hex.....	2	2	2	1	2	1



<u>Ref. No.</u>	<u>Part No.</u>	<u>Replaces</u>	<u>Description</u>	<u>No. Req.</u>
1	660 735 M1	E-AO-3800	Saddle.....	1
2	660 729 M91	E-AO-231-B	Slat, Top, w/Bolts.....	1
3	660 730 M91	E-AO-232-B	Slat, 2nd, w/Bolts.....	1
4	660 731 M91	E-AO-233-B	Slat, 3rd, w/Bolts.....	1
5	660 732 M91	E-AO-234-B	Slat, 4th, w/Bolts.....	1
6	660 733 M91	E-AO-235-B	Slat, 5th, w/Bolts.....	1
7	660 737 M1	E-AO-3815	Clip, Slat.....	1
8	660 734 M1	E-AO-238	Spacer, Sleeve, Slat.....	4
9	660 739 M1	E-AO-3932	Support, Slat.....	1
10	660 728 M1	E-AO-230	Brace, Moldboard, Slat.....	1
11	660 738 M1	E-AO-3872	Brace, Quick Detachable, Slat.....	1
12	660 740 M91	E-AO-9545	Hook and Nut Assembly.....	1
13			Landside (see Page 13 for Part Numbers).....	1
14			Share (See Page 12 for Part Numbers).....	1

THREE BOTTOM PLOW CONVERSION KITS

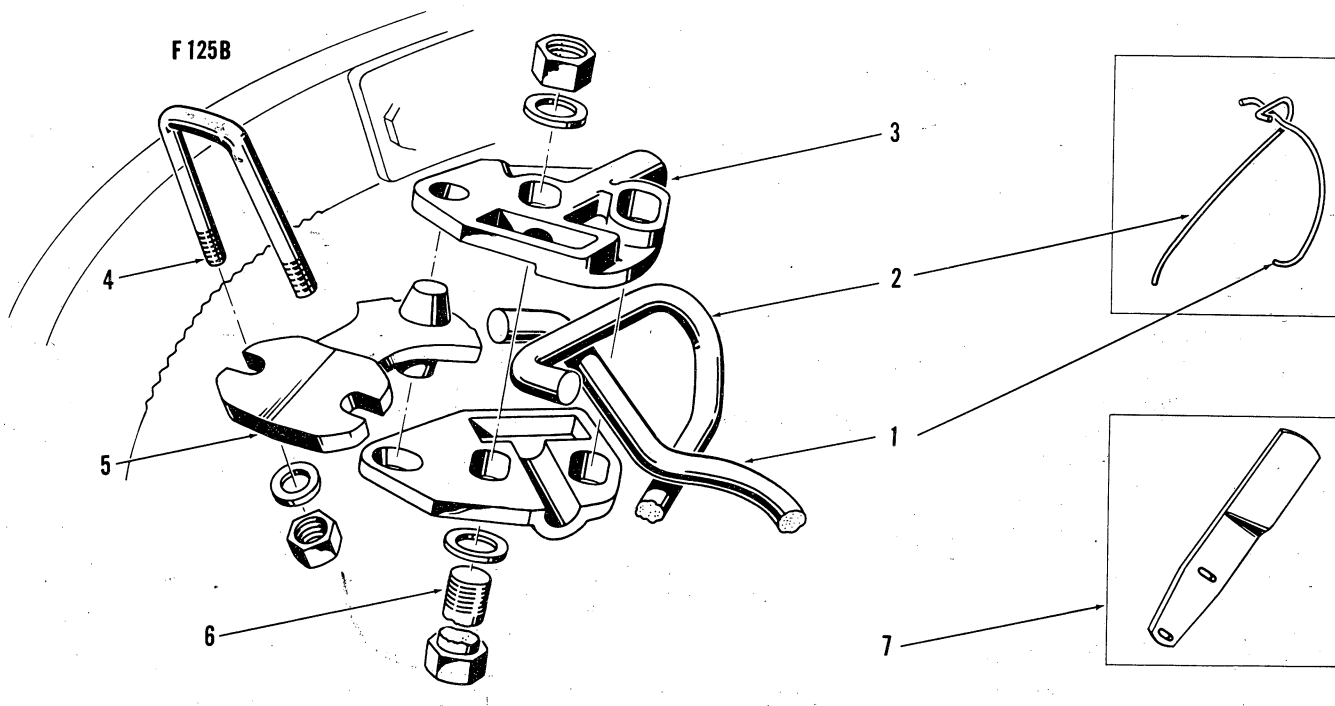
10" CONVERSION KITS**12" AND 14" CONVERSION KITS**

THREE BOTTOM PLOW CONVERSION KITS

23

Ref. No.	Description	3-14-AO-87	3-14-AO-89	3-10-AO-99	3-12-AO-99	3-14-AO-99
A	Beam, Long	660 363 M1	660 363 M1	660 363 M1	660 363 M1	660 363 M1
B	Coulter and Jointer Assembly	See Page 15				
C	Bolt, Hex. Head	353 616 X1	353 616 X1	353 616 X1	353 616 X1	353 616 X1
D	Bolt, Eye, Coulter Stem	660 358 M1	660 358 M1	660 358 M1	660 358 M1	660 358 M1
E	Seat, Coulter Stem	660 357 M1	660 357 M1	660 357 M1	660 357 M1	660 357 M1
F	Bolt, Hex. Head	353 622 X1	353 622 X1	353 622 X1	353 622 X1	353 622 X1
G	Brace, Beam (3 Bottom)	660 506 M1	660 506 M1	660 689 M1	660 505 M1	660 506 M1
H	Bolt, Hex. Head	353 632 X1	353 632 X1		353 632 X1	353 632 X1
J	Bolt, Hex. Head	353 630 X1	353 630 X1		353 630 X1	353 630 X1
K	Strut, Plow (3 Bottom)	660 522 M1	660 522 M1	660 688 M1	660 521 M1	660 522 M1
L	Base Assembly, Front	See Pages 12 and 13				
M	Bolt, Hex. Head	353 634 X1	353 634 X1	353 634 X1	353 634 X1	353 634 X1
N	Bolt, Button Head	353 735 X1	353 735 X1	353 735 X1	353 735 X1	353 735 X1
P	Bolt, Button Head	353 731 X1	353 731 X1	353 731 X1	353 731 X1	353 731 X1
R	Bolt, Hex. Head	353 617 X1	353 617 X1	353 617 X1	353 617 X1	353 617 X1
S	Brace, Beam	660 502 M1	660 502 M1	660 500 M1	660 501 M1	660 502 M1
T	Strut, Plow (3 Bottom)			660 690 M1		
U	Spacer, Strut			660 691 M1		
V	Bolt, Hex. Head			353 637 X1		
W	Strut, Vertical			660 514 M1		
	Nut, Hex.	353 427 X1	353 427 X1	353 427 X1	353 427 X1	353 427 X1
	Washer, Lock	353 433 X1	353 433 X1	353 433 X1	353 433 X1	353 433 X1

ACCESSORIES



Ref. No.	Part No.	Replaces	Description	Model Unit					
				10	12	14	16	2-16	18
	660 830 M91	AO-9600-C	Weed Hook Assembly, Pair.....	1	1	1	1	1	1
	660 741 M91	12-AO-9605-C	Weed Hook Assembly.....	2	2	2	1	2	1
1	660 744 M1	12-AO-9608	Weed Hook, Tine Front.....	2	2	2	1	2	1
2	660 745 M1	12-AO-9609	Weed Hook, Tine Rear.....	2	2	2	1	2	1
3	660 742 M1	AO-9606	Clamp, Pivot, Weed Hook.....	4	4	4	2	4	2
4	660 746 M1	16-AO-9610-C	"U" Bolt, Weed Hook.....	2	2	2	1	2	1
	686 156 M1	N-KO-9681	Washer, Shovel.....	4	4	4	2	4	2
	353 426 X1	44-003	Nut, Hex.....	4	4	4	2	4	2
5	660 743 M1	AO-9607	Bracket, Weed Hook.....	2	2	2	1	2	1
6	353 568 X1	44-001-212	Bolt, Hex. Head.....	4	4	4	2	4	2
	686 156 M1	N-KO-9681	Washer, Shovel.....	8	8	8	4	8	4
	353 426 X1	44-003	Nut, Hex.....	4	4	4	2	4	2
7	660 722 M1	AO-140-B	Extension, Moldboard.....	2	2	2	1	2	1

NUMERICAL INDEX

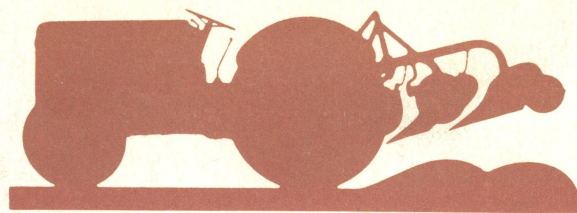
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Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.
1 699 X	17		660 004 M1	13	
12 847 X	15	17	660 014 M91	12	
13 222 X	15-19		660 020 M91	13	
13 811 X	19		660 021 M91	13	
16 922 X	15		660 022 M91	12	
195 005 M1	17,19	7,7	660 023 M91	12	
195 600 M1	11	6	660 025 M1	17	11
195 925 M1	17,19	10,10	660 027 M1	17,19	8,-
195 926 M1	17,19	9,9	660 029 M91	17,19	8,8
195 927 M1	19	2	660 032 M1	17,19	13,18
195 928 M1	19	3	660 033 M1	17,19	18,13
344 104	9	1	660 034 M1	17,19	5,5
344 201	5		660 035 M1	17,19	14,14
344 202	5		660 037 M1	17	3
344 203	5		660 038 M1	17	15
344 204	5		660 041 M1	17,19	12,12
353 196 X1	11	6	660 043 M1	17	17
353 413 X1	11	12	660 044 M91	17	1
353 414 X1	11	5	660 045 M91	17	
353 415 X1	11	7	660 046 M91	12	
353 419 X1	11	5	660 047 M91	12	
353 421 X1	19	4	660 048 M91	12	
353 423 X1	11	6	660 206 M91	12	
353 424 X1	11	6	660 207 M91	12	
353 426 X1	11	5	660 210 M91	12	
353 427 X1	11	6	660 223 M1	7,9	17,11
353 432 X1	15	7	660 224 M1	5,9	3,1
353 433 X1	11	6	660 351 M1	7,9	25,18
353 449 X1	11	7	660 352 M1	9	8
353 558 X1	17	6	660 353 M1	7	24
353 561 X1	15	13	660 355 M1	5	12
353 568 X1	24	6	660 357 M1	5,23	8,-
353 570 X1	17	2	660 358 M1	5,9	9,20
353 589 X1	15	7	660 359 M1	7,9	15,12
353 615 X1	17	4	660 361 M1	7	24
353 616 X1	9	19	660 363 M1	5,23	12,-
353 617 X1	23		660 369 M91	15	4
353 619 X1	5	10	660 370 M91	15	4
353 621 X1	7	30	660 371 M91	15	4
353 622 X1	23		660 372 M91	15	4
353 623 X1	7	23	660 374 M91	15	14
353 624 X1	5	7	660 375 M1	15	12
353 626 X1	7	28	660 376 M91	15	1
353 627 X1	5	5	660 377 M92	15	1
353 628 X1	5	11	660 378 M92	15	1
353 630 X1	23		660 379 M92	15	2
353 631 X1	7	26	660 380 M92	15	2
353 632 X1	23		660 381 M91	15	6
353 634 X1	23		660 382 M1	15	5
353 635 X1	7	30	660 385 M1	15	
353 636 X1	7	23	660 392 M1	15,20	11,3
353 637 X1	23		660 400 M1	15	
353 641 X1	9	6	660 408 M1	15	16
353 731 X1	5	13	660 409 M91	15	15
353 733 X1	5	13	660 410 M1	15	18
353 735 X1	9	9	660 414 M91	12	
353 748 X1	15	10	660 417 M91	12	
353 756 X1	15	17	660 419 M91	12	
353 757 X1	11	15	660 421 M91	12	
353 772 X1	11	15	660 423 M91	12	
353 773 X1	11	15	660 426 M1	13	
353 915 X1	11	6	660 427 M1	13	
354 056 X1	17	13	660 428 M1	13	
354 095 X1	15	3	660 429 M1	13	
660 001 M1	13		660 430 M1	13	
660 002 M1	13		660 431 M1	13	
660 003 M1	13		660 432 M1	13	
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660 436 M1	13		660 630 M1	20	2
660 468 M1	13		660 688 M1	23	
660 469 M1	13		660 689 M1	23	
660 470 M1	13		660 691 M1	23	
660 471 M1	13		660 705 M91	20	1
660 472 M1	13		660 715 M91	15,20	8,5
660 473 M1	13		660 716 M91	15	8
660 475 M1	13		660 718 M91	17	
660 476 M1	13		660 719 M91	12	
660 477 M1	13		660 720 M91	12	
660 478 M1	13		660 721 M91	12	
660 479 M1	13		660 722 M1	24	6
660 480 M1	13		660 724 M1	13	
660 481 M1	13		660 725 M1	13	
660 482 M1	13		660 726 M1	13	
660 500 M1	5,23	14,-	660 727 M1	13	
660 501 M1	5,23	14,-	660 728 M1	21	10
660 502 M1	5,23	14,-	660 729 M91	12,21	-2
660 503 M1	9	7	660 730 M91	12,21	-3
660 504 M1	5	14	660 731 M91	12,21	-4
660 506 M1	23		660 732 M91	12,21	-5
660 512 M1	7	30	660 733 M91	12,21	-6
660 513 M1	5	2	660 734 M1	21	8
660 514 M1	7,23	27,-	660 735 M1	21,23	1,-
660 515 M1	5	4	660 736 M1	13	
660 516 M1	5	6	660 737 M1	13,21	-7
660 517 M1	9	4	660 738 M1	21	11
660 518 M1	7	28	660 739 M1	21	9
660 519 M1	5	6	660 740 M91	21	12
660 520 M1	7	26	660 741 M91	24	
660 521 M1	23		660 742 M1	24	3
660 522 M1	23		660 743 M1	24	5
660 523 M1	5,9	2,2	660 744 M1	24	1
660 524 M1	5	6	660 745 M1	24	2
660 525 M1	7,9	19,13	660 746 M1	24	4
660 531 M1	13		660 747 M1	7	19
660 535 M1	13		660 748 M1	13,20	-4
660 537 M1	7	21	660 749 M91	12	
660 538 M1	7,9	21,15	660 750 M91	12	
660 539 M1	7	20	660 751 M91	19	
660 540 M1	7	16	660 758 M91	19	1
660 541 M1	7,9	20,14	660 760 M1	19	15
660 542 M1	7	16	660 761 M1	19	15
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660 585 M1	19	17	660 786 M91	12	
660 587 M91	17	1	660 787 M91	12	
660 594 M91	12		660 788 M91	12	
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